

2K-HS-Filler; Application as: a) Compact filler
b) Primer filler (thick coat)

Spot-repairs can be carried out without any inconvenience.
Consumption: 5 - 6 m² / l.

Colour shade	white, oxide yellow, grey, black			
Mixing ratio	4 : 1 by volume			
Hardener	Depending on the dimensions of the surface to be paint: Mipa 2k-Härter H5 kurz or Mipa 2K-Härter H10			
Thinner	Mipa 2K Verdünnung; add: a) approx. 5% b) without dilution			
Spraying viscosity 20°C	a) 25 - 30 s 4 mm DIN, b) no thinner			
Application	spraying pressure	spraying nozzle	spraying operations	
Air / Flowjar - Spray gun	3 - 5 bar	1,5 mm	2 - 3	
Airless / Airmix	120 - 150 bar	0,33 mm	2 - 3	
Pot life	3 h			
Coat thickness / dry film	a) 50 - 80 µm b) - 300 µm			
Curing time / Flash off time	15 min.			
Dry	recoat time	dust dry	set to touch	full hardness
Object Temp. 20°C	3 - 5 h			
Object Temp. 60°C	30 - 40 min. Wet flat with P 600 - 800/ Dry flat with P 320 after force drying.			
VOC-regulation	EC limiting value for the product (cat. B/c): 540 g/l (2007) This product contains max. 500 g/l VOC [4,17 lbs/gal]			

Remarks :

Working conditions: from + 10 °C and up to 75 % relative air humidity
When used as a pre-paint, up to 25% Mipa 2K-Acryllack AC or PUR can be mixed into the filler.
Thin to about 15 s 4 mm DIN viscosity and after approx. 15 min. wet-in-wet overcoating.

Marking	VbF	Hazardous materials ordinance
Mipa 4+1 Acrylfiller HS	n/a	inflammable
Mipa 2K-Härter H10	A II	inflammable, Xi contains aliphatic polyisocyanate
Mipa 2K-Härter H5 kurz	A II	inflammable, Xi contains aliphatic polyisocyanate
Mipa 2K-Verdünnung	A II	inflammable, Xn; N

Products should be adapted to suit local conditions and environment beyond our control.