

PRODUCT NAME**Gipgloss APS Cellulose - Alkyd Primer Fillers**

**Riverside Works
Collyhurst Road
Manchester, M40 7RU
Tel: 0161 205 5992
Fax: 0161 205 4829**

Issue date 10/08/2000
Formula number 700 Series
Product code APS
Printed date Tue 19/08/03 at 13:12:06

PACKAGING

Available in 1 litre and 5 litre tins.

PRODUCT FUNCTION

APS Cellulose primer fillers have exceptional through dry, hold up and flattening properties coupled with excellent adhesion to bare metal and improve build to eliminate surface abrasions. APS 3 Beige has been specifically formulated to combat the rigours of winter conditions.

This product is for Professional use only within the vehicle refinishing industry. It is not intended for use by members of the general public.

TECHNICAL INFORMATION

Storage	12 months in original sealed containers
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APPLICATION AND USAGE DATA

Touch dry	10 -15 minutes
Firm dry	1 hours
Hard dry	2 hours
Thinners	A119 Standard Thinner or Z1523 Local Repair Thinner
Eqp. cleaning	HMG Gun Cleaner
Environment	Automotive
VOC	540g/l dependent on colour

COLOUR RANGE

APS1 Grey : APS2 White : APS3 Beige

SPECIAL PROPERTIES

Recoat with Gipgloss Cellulose Enamel or HMG Two pack system or HMG Basecoat.

PREPARATION

Surfaces to be coated : Original equipment in sound condition (except air drying synthetics & T.P.A.) bare metal and GRP.
All surfaces must be well flatted. Degrease and clean with HMG Degreasing solvent. Dry thoroughly prior to spraying.

HOW TO USE

- | | | | |
|--|----------------------------------|--|--|
| <input type="checkbox"/> Airless | <input type="checkbox"/> Brush | <input type="checkbox"/> Electrostatic | <input checked="" type="checkbox"/> HVLP |
| <input checked="" type="checkbox"/> Conventional spray | <input type="checkbox"/> Dipping | <input type="checkbox"/> Roller | <input checked="" type="checkbox"/> See application data |

APPLICATION

Mixing ratio by volume : 1:1 with A119 Standard Thinner or Z1523 Local Repair Thinner

Spray Nozzle : Gravity Feed : ~ 1.4 mm
Suction Feed: ~ 1.8 mm

Spraying Pressure: 50 ~ 60 PSI (3.5 ~ 4.2 Bar)

Coats: One single coat followed by 1 or 2 double header coats.

Drying : Air Dry ~ 2 Hours @ 20 degrees C.
Baking~ 30 Mins @ 60 degrees C or 20 mins @ 80 degrees C. (Metal Temp)

Technical Data Sheets are also available on our website at www.hmgpaint.com

THIS INFORMATION RELATES ONLY TO THE SPECIFIC MATERIAL DESIGNATED AND MAY NOT BE VALID FOR SUCH MATERIAL USED IN COMBINATION WITH ANY OTHER MATERIALS OR IN ANY PROCESS. Such information is to the best of HMG's knowledge and belief accurate and reliable as of the date indicated. HOWEVER, NO REPRESENTATION, WARRANTY OR GUARANTEE IS MADE AS TO ITS ACCURACY, RELIABILITY OR COMPLETENESS. IT IS THE USER'S RESPONSIBILITY TO SATISFY HIMSELF AS TO THE SUITABILITY AND COMPLETENESS OF SUCH INFORMATION FOR HIS OWN PARTICULAR USE. For Professional Use Only.

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Further Steps : Dry Sand with P180 - 240 grit
 Wet Sand with P600 - 800 grit
 Rinse and dry off thoroughly. Allow a minimum of 2 hours to dry after sanding before
 application of colour coat.

HEALTH AND SAFETY

- Refer to Health and Safety data sheet and tin label prior to use.
- Suitable respiratory equipment should be worn when spraying.

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