

PRODUCT NAME**D66 Chassis Black**

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PACKAGING

Available in standard pack sizes.

PRODUCT FUNCTION

D66 Chassis Black is an alkyd based synthetic enamel to suit both brush and spray requirements. Competitively priced, D66 gives good performance and it's oil and diesel resistance makes it an excellent choice.

TECHNICAL INFORMATION

Solids Approximately 50 to 55% by weight
 Flashpoint Above 32°C
 Specific Gravity 0.98 to 0.99 approximately
 Viscosity 3 poise ICI Cone And Plate
 Storage 12 months in original sealed containers
 Colour retention Excellent

APPLICATION AND USAGE DATA

Touch dry 2 - 4 hours
 Hard dry 24 hours
 Thinners THINNER 2611, 2612
 Overcoating 24 hours minimum
 Eq. cleaning GUNCLEANER 401
 Film thickness 50 microns WFT gives approximately 25 microns DFT
 Coverage 20 square metres per litre (theoretical)
 VOC 650g/l approximately

COLOUR RANGE

Black Gloss

SPECIAL PROPERTIES

- Resistance to diesel and oils at a competitive price.

PREPARATION

Surfaces must be thoroughly clean, dry, and sound. Use HMG L.T. Degreasing Thinners to remove any oil or grease.

Non-ferrous metals require pre-treatment with HMG 2 Pack Etch Primer.

A range of HMG anti-corrosive primers and undercoats are available, and our Technical Department will be pleased to offer advice.

HOW TO USE

- Airless Brush Electrostatic HVLP
 Conventional spray Dipping Roller See application data

APPLICATION

D66 can be brushed or hot sprayed as supplied. For conventional/HVLP spray up to 25% THINNER 2611, 2612 may be added to suit the equipment.

HEALTH AND SAFETY

- Refer to health & safety data sheet and tin label prior to use.
- Respiratory equipment should be worn when spraying.

Technical Data Sheets are also available on our website at www.hmgpaint.com

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